

# Directional valve 2-way/2-position

Q<sub>max</sub> = 1,25 gpm, p<sub>max</sub> = 6000 psi switching solenoid, direct acting, poppet type Type series: WSP22GL1...



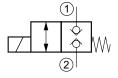
- Screw-in cartridge valve
- For cavity AL
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- Can be used as a high-pressure pilot valve
- With bidirectional seat-valve shut-off
- Low head loss
- Compact construction
- Installation in threaded port body type GALA
- De-energized closed
- "Low watt" version
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- High pressure wet-armature solenoids
- Various plug-connector systems and voltages are available

### Description

The 2-way/2-position solenoid operated directional seat valves, series WSP22G..., are size 1, pressure balanced screw-in valves with a 3/4-16 UNF mounting thread. They are designed on the poppet/seat principle, and are therefore virtually leak-free in both directions of flow (bidirectional seat-valve shut-off). They are fitted with a low-watt coil (nominal power consumption 8 W). The straightforward design delivers an outstanding price/ performance ratio. All external parts of the screw-in valves are zinc-nickel plated, and

are thus suitable for use in the harshest operating environments. The slip-on coils can be replaced without opening the hydraulic envelope and can be positioned at any angle through 360°. These valves are primarily used as pilot valves in certain mobile and industrial applications where leak-tight shut-off functions are crucially important. Examples are where loads, tensions, or clamping forces must be held without leakage. For self-assembly, please refer to the section related data sheets.

### Symbol





# Technical data

General characteristics	Description, value, unit
Function group	Directional valve
Function	2-way/2-position
Design	Screw-in cartridge valve
Controls	switching solenoid
Characteristic	direct acting, poppet type
Construction size	NG 1
Thread size	3/4-16 UNF-2A
Mounting attitude	unrestricted
Weight	0,88 lb
Cavity acc. factory standard	For cavity AL
Tightening torque steel	45 ft·lb
Tightening torque aluminium	45 ft·lb
Tightening torque tolerance	± 10 %
Minimum ambient temperature	- 13 °F
Maximum ambient temperature	+ 122 °F
Surface protection	All external parts with zinc-nickel plating according to DIN EN ISO 19598
Sealing material	see ordering code
Seal kit order number	NBR: DS-246-N / FKM: DS-246-V

Hydraulic characteristics	Description, value, unit
Maximum operating pressure	6000 psi
Maximum flow rate	1,25 gpm
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 13 °F
Maximum fluid temperature	+ 176 °F
Viscosity range	10 500 mm <sup>2</sup> /s (cSt)
Recommended viscosity range	15 250 mm <sup>2</sup> /s (cSt)
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15

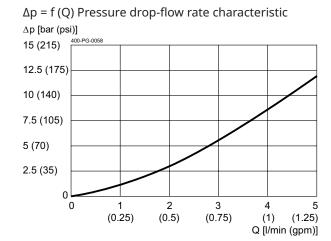
Electric characteristics	Description, value, unit
Actuator type	solenoid coil
Solenoid coils type	D36
Supply voltage DC	12/24 V DC
Maximum permissible power consumption	8 W
Relative duty cycle	100 %
Electrical connection coil	several connection types available, see ordering code
Protection class solenoid coil to ISO 20 653 / EN 60 529	IP 65 / IP 67 / IP 69K, see "Ordering code" (with appropriate mating connector and proper fitting and sealing)



# Performance graphs

measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt), coil at steady-state temperature and 10 % undervoltage

p = f (Q) Performance limit p [bar (psi)] 420 (6000) 400-PG-0057 300 (4300) 200 (2900) 100 (1400) 0 0 1 (0.25) 2 3 4 5 (0.5) (0.75)(1.25) (1) Q [l/min (gpm)]

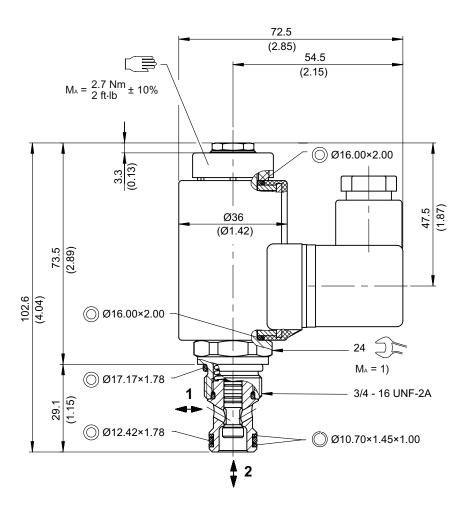




### Dimensions and sectional view

Beispiel für die Masseinheit: Example for the dimensional units:

0.79 = 0.79 mm millimeter (.031) = 0.031" inch



### Installation information



### IMPORTANT!

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".

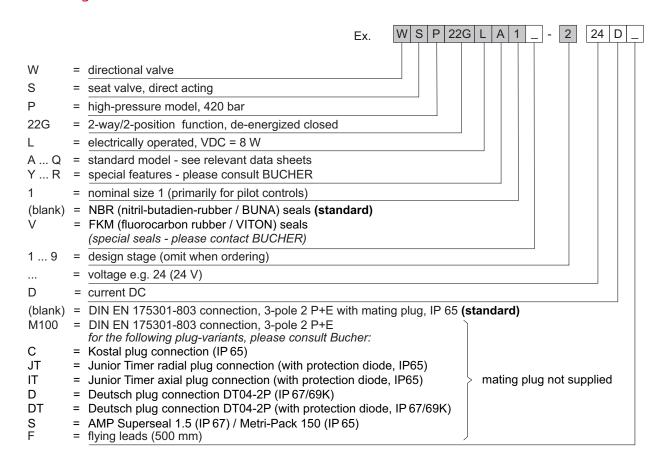


### ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.



# Ordering code



## Related data sheets

Reference	Description
400-P-040011	Form tools
400-P-120110	Solenoid coil D36
400-P-040171	Cavity AL
400-P-720101	Threaded port body GALA

### info.ch@bucherhydraulics.com

www.bucherhydraulics.com

© 2023 by Bucher Hydraulics AG Frutigen, 3714 Frutigen, Switzerland

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.